

June-03-13 11:26:04 AM

Page 1.

120	QC4- 100% Inspect kits for completeness	0.00	
120			
QC	Memo	0.00	
Quality Control			

Work Order ID 102580

102580

Page 2

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Item ID: D206-781-023

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Floor Protector (Passenger Cabin)

Start Date: 6/03/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/04/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-023								
	Location: <u>640</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

1 SL 13-6-12

MCJ 1306-12

ppp-06-12

Picklist Print

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Page 1

Work Order ID: 102580

Parent Item: D206-781-023

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 6/03/13

Required Date: 6/04/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
verified by:EC

IPP Rev:B add comment for d3800 DD 10.03.08

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3898-1 Floor Protector (206L)	SK	Manufactured	No			110	Each	0.0000		1	100	320	SK
D3934-041 Clip Assembly		Manufactured	No			110	Each	14.0000		2	SP		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st073		14							
				67931		6							
				89959		4							
				98216		4							
D3800-1-100 Hook and Loop Strip (1" Soft)	SK	Manufactured	No			110	f	105.4464		8.333			SK
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST065		105.4464							
				100453		75							
				84060		7.9984							
				85354		10.667							
				93553		11.781							
D3800-3-100 Hook and Loop Strip (1" Hard)		Manufactured	No			110	f	99.3184		8.333			SK
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST065		99.3184							
				100559		75							
				84061		7.9984							
				85355		11.202							
				93554		5.118							

(D3800-1-100-500) cut (2) at 50.00" as per dwg **per kit**

(D3800-3-100-500) cut (2) at 50.00" as per dwg **per kit**

BS4060

SP B-6-2

Picklist Print

June-03-13 11:26:03 AM

Page 2

Work Order ID: 102580

Parent Item: D206-781-023

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 6/03/13

Required Date: 6/04/13

Start Qty: 1.00

Required Qty: 1.00

~~AN525-10R6~~

Screw

Purchased

No

110

Each

207.0000



4 SP

SK

Location

Loc Qty

Loc Code

ST344

207

120910

2

122151

100

122814

5

125445

100

4X

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Shop Packet Print

Page 2

Work Order ID 102580

102580

Page 1

June-03-13 11:26:04 AM

Item ID: D206-781-023

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Floor Protector (Passenger Cabin)

Start Date: 6/03/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/04/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

* SP

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-781-023
CHG 001

MLJ 13-06-03

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

1x

SP
13-6-2

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control